

Purchase Order Receipt Listing

Thursday March 13 2014 2:30:16 PM

All amounts are calculated in domestic currency

All Vendors PO ID PO23221 Receipt Dates from 3/13/2014 to 3/13/2014 All Line Item Types
All Item ID/GL WOS All Rec. Employees All Currencies
Grouped by Vendor ID

Total Received Quantity

Total Received Quantity: 1,284.0000
Total Qty to Inspect (PO U/M): 0.0000

Total Reject Quantit

Total Receipt Value

Total Balance Due Quantities



Marmon/Keystone Canada Inc.
ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PACKING SLIP

PAGE...: 1
Order : 1143980
Date..: 03/11/2014

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.		
TST OVERLAND #222212		BOUCHERVILLE	C. Gee	PO23221		
Ordered	Description		Number Pieces	Quantity Shipped	Back Ordered	
01	600 /FT	Fax all papers to Linda Lacelle 613-632-1053 STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4'X .065 STO .750 .750 .065 304APC Tariff Number: 7306.40.00.10 Cust. part#: M304TS0.750W.065 HT#.....: H5H3	rev:01/11 GD DAS 9 9.89 140312	30 30	600/FT 600/FT	
02	200 /FT	ALUMINUM SMLS TUBE ATS .375 .058 D6061 Tariff Number: 7608.20.00.00 Cust. part#: M6061T6T0.375W.058 HT#.....: F00135847	DAS 27 9.89 MR(b)	17 17	204/FT 204/FT	X
03	300 /FT	ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.00 Cust. part#: M6061T6T0.500W.058 HT#.....: F00138437	DAS 27 9.89 140312	25 25	300/FT 300/FT	
04	60 /FT	ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.00 Cust. part#: M6061T6T1.000W065 HT#.....: 17749890	DAS 27 9.89 MR(b)	5 5	60/FT 60/FT	
05	120 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304.41.19.90 Cust. part#: M304TR0.500W.035 HT#.....: YX1305-692	DAS 27 9.89 MR(b)	6 6	120/FT 120/FT	X

Packaging:

Total Weight.....: 440.4

Customers.: _____



A Marmon Distribution Services/Berkshire Hathaway Company



fischer
group

CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03/EN 10204 3.1.

Type: 304
 Size: 0.750" x 0.750" x 0.065" x 240.00"
 Finish: As Welded
 Your P.O. #: MX5527
 Item Code: STO.750.750.065

HEAT NO.: H5H3 COIL NO.: 02H5H3 B

CHEMICAL ANALYSIS (%) (per ASTM A240):

C	Mn	P	S	Si	Cr	Mo	Ni
0.0510	1.5710	0.0320	0.0010	0.2410	18.3000	N/R	8.0050
Cu	Ti	Al	N	Co	Cb		
N/R	N/R	N/R	0.0600	N/R	N/R		

MECHANICAL PROPERTIES (per ASTM A240):

YIELD STRENGTH P.S.I.	TENSILE STRENGTH P.S.I.	ELONGATION %	HARDNESS
50250	98870	48.73	85 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.
 All tubes inspected with in-line eddy current testing

Date: 07/31/2013

Rob Kaminski

Metallurgical Lab Technician

Q.C Reviewed
SK08/02/13



*Best in
Class*

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:		
61-30091-2		AT/375.058/734		Seamless Tube/Pipe		
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:	
212283	002	01/12/2013	F00135847	6061	T6	
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:	
634.000 LB	781.000 PCS	212932			12.000 FT	
SHIP TO:	SOLD TO:					
MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA	MARMON/KEYSTONE CORP 1000 REMINGTON BLVD. SUITE 305 BOLINGBROOK, IL 60440 USA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (ksi)	YTS (ksi)	ELONG%	HARDNESS	CON%IACS	BEND
F00135847	0001	1	44.9	42.2	10.0	N/A	N/A	N/A
F00135847	0002	1	45.9	42.9	10.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D71122	.65	.33	.23	.06	.97	.08	.06	.02	.00	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA
 OD: 0.375"; Wall: 0.058"; Round \ominus
 AMS-4082P ASTM B210-12 WW-T-700/6F
 WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.
 COMPLIES TO DIN EN 10204 JAN 2005
 COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
 No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Plant Serial: 00014553
 Kaiser Order Number: 212283
 Line Item: 002



Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

A handwritten signature in black ink, appearing to read "Nathaniel Stevens".

Q.C. Reviewed
SK03/04/13

Plant Serial: 00014553
Kaiser Order Number: 212283
Line Item: 002

KAISER
ALUMINUM
FABRICATED PRODUCTS

 KAISER ALUMINUM
 FABRICATED PRODUCTS, LLC
 5205 KAISER DRIVE
 KALAMAZOO, MI 49048

Best in Class
CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
61-30196-1		AT/5.058/734		Seamless Tube/Pipe			
KAISER ORDER NUMBER:	LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:	
635689	001		03/04/2013	F00138437	6061	T6	
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:		DIAM/DAF/THKNS:	WIDTH:	LENGTH:	
691.000 LB	606.000 PCS	605670				12.000 FT	
SHIP TO:				SOLD TO:			
MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA 27 0.09				MARMON/KEYSTONE CORP 1000 REMINGTON BLVD. SUITE 305 BOLINGBROOK, IL 60440 USA			

MKTG
Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
F00138437	0001	1	44.7	41.3	13.5	N/A	N/A	N/A
F00138437	0002	1	45.6	42.4	14.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D71122	.65	.33	.23	.06	.97	.08	.06	.02	.00	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA
 OD: 0.500"; Wall: 0.058"; Round @
 AMS-4082P ASTM B210-12 WW-T-700/6F
 WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED
 COMPLIES TO DIN EN 10204 JAN 2005
 COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
 No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

MARMON / KEYSTONE

Q.C. REVIEWED

DATE INITIAL

 1/10/14 *[Signature]*

KAISER

ALUMINUM

FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Calvin Latting, Quality & Technology Manager

Calvin Latting



Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:		
61-30196-1		AT/5.058/734		Seamless Tube/Pipe		
KAISER ORDER NUMBER:	LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:
635689	001		03/04/2013	F00138437	6061	T6
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:		DIAM/DAF/THKNS:	WIDTH:	LENGTH:
691.000 LB	606.000 PCS	605670				12.000 FT
SHIP TO:		SOLD TO:				
MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA		MARMON/KEYSTONE CORP 1000 REMINGTON BLVD. SUITE 305 BOLINGBROOK, IL 60440 USA				

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
F00138437	0001	1	44.7	41.3	13.5	N/A	N/A	N/A
F00138437	0002	1	45.6	42.4	14.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D71122	.65	.33	.23	.06	.97	.08	.06	.02	.00	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA
OD: 0.500"; Wall: 0.058"; Round @
AMS-4082P ASTM B210-12 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

Q.C. Reviewed
SR07/17/13

Plant Serial: 00080269
Kaiser Order Number: 635689
Line Item: 001

Certified Inspection Report



Alcoa Forgings and Extrusions
Lafayette Operations
3131 East Main Street
Lafayette, IN
47905-7500

ALCOA

Alcoa, Inc.

Invoice To Customer

MARMON KEYSTONE CORPORATION
1000 REMINGTON BLVD
SUITE 305
BOLINGBROOK, IL - 60440
Ship To Customer
MARMON KEYSTONE CORPORATION
12944 US HIGHWAY 6
SPRING VALLEY, IL - 61362

113/21
DAS
27

Sales Order Number	Line No.	Customer PO	Cert Number	Page
1000489569	1.1	61-30554-1	AIP1648860	1/2
				Cert Print Date
Quantity Shipped		Date Shipped	Item Description	
693	LB	06-JUN-13	Drawn Tube OD X WALL	
B/L		Item No.	1.000 OD X 0.063 WALL	
2086932		Item No. Rev	1.44 IN LN	
Delivery ID		Customer Part No	60677T6	
8003404			WF 0.225	
			Marking CONTINUOUS,	
			ASTM A502 REV P	
			ASTM B210 REV 12	
			WW-T-700/6 REV F, AMD. NOTI	

AT11.065734

Signature And Title

Melissa J. Griffith

Melissa Griffith
Quality Control Manager

06-JUN-13

Legal Statement
We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither is nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Gross	Weight
G17-PKG593482	17749890	133	PCS	407	359
G17-PKG593483	17749890	124	PCS	386	334

Composition Limits

Alloy	Si	Fe	Cu	Mn	Mo	Cr	Zn	Ti
6061 Min	0.40	--	0.15	--	0.8	0.04	--	--
6061 Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15
Alloy Others Each	Others Each	Others Total						
6061 Min	---	---	0.15					
6061 Max	0.05							

Mechanical Properties - Test Results

Test Type	UTS - L	TYS - L	EL 4D-LONG
UOM	KSI	KSI	PCF
# of Tests			

Certified Inspection Report


 Alcoa Forgings and Extrusions
 Lafayette Operations
 3131 East Main Street
 Lafayette, IN
 47905-7500

Sales Order Number	Line No.	Customer PO	Cert Number	Page
1000489569	1.1	651-30554.1	AEP1648860	2/2
				Cert Print Date
			06-JUN-13	06-JUN-13

Test Temper	Lot Number	Piece / Test ID	Results	Results	Results
T6	17749890	3-F	46.9	42.9	17.7

Other - Test Limits

Test Type	Dimensional	
UOM	Min	Max
# of Tests		
Test Temper	Min	Max
T6	P	---
SPEC LIMITS		

Other - Test Results

Test Type	Dimensional	
UOM	Min	Max
# of Tests		
Test Temper	Min	Max
T6	P	---
Lot Number		
17749890		

Cert Notes

Made in USA

The test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

CRYSTAL-PALACE

ISO9001:2008 ;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2013/11/3

DAS
27
9-09
N/3/21

MILL TEST CERTIFICATE

CUSTOMER: MARMON/KEYSTONE CANADA INC.

CERTIFICATE NO. :2013-7-17-E-1

ORDER NO.:2013-07-017-E

GRADE :ASTM A213-11a/ASME SA213-10 TP304/TP304L

P.O.NO.: BN3759

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END

HEAT NO :YX1305-692

CHEMICAL CONTENTS (WT%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	<0.035	<2.00	<0.040	<0.030	<0.75	8.0~11.0	18.0~20.0
RESULTS (LADLE)	0.019	0.67	0.028	0.001	0.40	8.07	18.36

PHYSICAL PROPERTIES

Dimensions	Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	TS (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)								
0.375	0.035	20	G13-9-166	1250	1457	320	640	61.5	OK	OK
0.500	0.035	20	P13-10-88	500	797	265	655	65.5	OK	OK (DRILLED HOLE)

REMARKS:

AS PER ASTM A213-11a/ASME SA213-10
WALL THICKNESS TOLERANCE AS PER ASTM A269-10

IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E

SOLUTION HEAT TREATMENT :1050°C X 1.5m/min

NO WELD REPAIR WAS PERFORMED

FREE FROM MERCURY CONTAMINATION

COUNTRY OF ORIGIN: CHINA

MILL TEST CERTIFICATE TO EN 10204/3.1

INVOICE NO: YK-13-11-13

SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

QC REVIEWED
DEC 16 2013

MANAGER OF QUALITY ASSURANCE DEPARTMENT / DING WEI-GUO

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: H304TS0.750W.065
 DATE: 14-03-19

PO / BATCH NO.: 23221

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 600'
 QUANTITY INSPECTED: 600'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .065 W
 THICKNESS RECEIVED: .065 W
 SHEET SIZE ORDERED: /
 SHEET SIZE RECEIVED: /

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/>	
CORRECT FINISH	Y <input checked="" type="radio"/>	
CORROSION	Y <input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/>	
CORRECT MATERIAL	Y <input checked="" type="radio"/>	
CORRECT THICKNESS	Y <input checked="" type="radio"/>	
PHOTO REQUIRED	Y <input checked="" type="radio"/>	
CORRECT MATERIAL	Y <input checked="" type="radio"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/>	ASTM A554 / HT# H5H3
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/>	H304TS0.750W.065
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/>	H23495
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>9</u> <u>9.00</u>	SIGNED OFF BY: _____
DATE: <u>14-03-19</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304T20.SAW .025
 DATE: 14-3-21

PO / BATCH NO.: 23221

MATERIAL CERT REC'D: Y
 QUANTITY RECEIVED: 120'
 QUANTITY INSPECTED: 120'
 QUANTITY REJECTED: 0'

THICKNESS ORDERED: .SAW,025
 THICKNESS RECEIVED: .SAW,025
 SHEET SIZE ORDERED: /
 SHEET SIZE RECEIVED: /

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/>	
CORRECT FINISH	Y <input checked="" type="radio"/>	
CORROSION	Y <input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/>	
CORRECT MATERIAL	Y <input checked="" type="radio"/>	
CORRECT THICKNESS	Y <input checked="" type="radio"/>	
PHOTO REQUIRED	Y <input checked="" type="radio"/>	
CORRECT MATERIAL	Y <input checked="" type="radio"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/>	<u>M304T20.SAW,.025</u>
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/>	<u>ASTM A213 H# YX125S 692</u>
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/>	<u>m128495</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: _____	SIGNED OFF BY: _____
DATE: _____	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M600T6 TQ.375W 0.58 PO / BATCH NO.: 23221
 DATE: 14-3-21

MATERIAL CERT REC'D: Y/N
 QUANTITY RECEIVED: 309'
 QUANTITY INSPECTED: 309'
 QUANTITY REJECTED: 8

THICKNESS ORDERED: .375 X .058
 THICKNESS RECEIVED: .375 X .058
 SHEET SIZE ORDERED: /
 SHEET SIZE RECEIVED: /

DESCRIPTION	NCR (Check Y/N)	REASON FOR REJECTION OR TOOLS USED FOR INSPECTION	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/>	N	
CORRECT FINISH	Y <input checked="" type="radio"/>	N	
CORROSION	Y <input checked="" type="radio"/>	N	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/>	N	
CORRECT MATERIAL	Y <input checked="" type="radio"/>	N	
CORRECT THICKNESS	Y <input checked="" type="radio"/>	N	
PHOTO REQUIRED	Y <input checked="" type="radio"/>	N	
CORRECT MATERIAL	Y <input checked="" type="radio"/>	N	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/>	N	ASTM B210-12 # FGS135847
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/>	N	m600t6, 375w 0.58
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/>	N	m600t6
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/>	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/>	N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DURA	DURD

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>27 9-88</u>	SIGNED OFF BY: _____
DATE: <u>14/3/21</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T670 SW W 0.58
 DATE: 14-3-21

PO / BATCH NO.: 23221

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 300
 QUANTITY INSPECTED: 300
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .500 X .058
 THICKNESS RECEIVED: .500 X .058
 SHEET SIZE ORDERED: 5
 SHEET SIZE RECEIVED: 5

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<u>Y</u> <u>N</u>	
CORRECT FINISH	<u>Y</u> <u>N</u>	
CORROSION	<u>Y</u> <u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u> <u>N</u>	
CORRECT MATERIAL	<u>Y</u> <u>N</u>	
CORRECT THICKNESS	<u>Y</u> <u>N</u>	
PHOTO REQUIRED	<u>Y</u> <u>N</u>	
CORRECT MATERIAL	<u>Y</u> <u>N</u>	<u>H# FOB38437</u>
CORRECT REF # TO LINK CERT	<u>Y</u> <u>N</u>	<u>ASTM B210-12</u>
CORRECT MATERIAL IDENTIFICATION	<u>Y</u> <u>N</u>	<u>M6061T670 SW W 0.58</u>
CORRECT M# ON THE MATERIAL	<u>Y</u> <u>N</u>	<u>M12849S</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<u>Y</u> <u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<u>Y</u> <u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>27</u> <u>300</u>	SIGNED OFF BY: _____
DATE: <u>14/3/21</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6T 1.00W 06S PO / BATCH NO.: 23201
 DATE: 14-3-21

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 60'
 QUANTITY INSPECTED: 60'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.00 X .065
 THICKNESS RECEIVED: 1.00 X .065
 SHEET SIZE ORDERED: /
 SHEET SIZE RECEIVED: /

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	ASTM B20 P112 H# 1774980
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	m6061t6t.1.00w 06s
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	m12845
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DURA	DURD

testers located in the Quality Office

QC 18 INSPECTION	TESTER SIGNATURE	ENGINEERING SIGNOFF (if required)
INSPECTED BY:	<u>9-59</u>	SIGNED OFF BY:
DATE:	<u>14/3/21</u>	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23221

Purchase Order Date 3/4/2014

PO Print Date 3/4/2014

Page Number 2 of 3

Order From : VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 361 8142

Buyer Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

Ship To Contact
Ship To Phone
Ship Via: TST ground
Ship Acct:

3	M6061T6T1.000W065	6061T6 RD TUBE 1.00 x .065W	3/11/2014	60.00 ✓	\$3.70	\$222.00
			Yes	f		
			3/11/2014			

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241

Line Total: \$222.00

4	M304TS0.750W.065	304 SQ Tube .75x.75x.065W	3/7/2014	600.00 ✓	\$1.62	\$972.00
			Yes	f		
			3/7/2014			

MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

Line Total: \$972.00

5	M304TR0.500W.035	304 RD Tube .500 x .035W	3/7/2014	120.00 ✓	\$0.88	\$105.60
			Yes	f		
			3/7/2014			

MATERIAL: AISI 304/316 SA SEAMLESS ROUND TUBING AS PER ASTM A213 OR AMSE SA213 OR ASTM A269

Note:

6Q14-3-13.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
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PURCHASE ORDER

Purchase Order ID PO23221

Purchase Order Date 3/4/2014

PO Print Date 3/4/2014

Page Number 3 of 3

Order From : VC-MAR001
MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 361 8142

Ship To Contact
Ship To Phone
Ship Via: TST ground
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

				Line Total:	\$105.60
6	71401-45	PROCUREMENT QUALITY CLAUSES	3/7/2014	0.00	\$0.00
		No 3/7/2014			
		Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents			
				\$0.00	\$0.00
				Line Total:	\$0.00
				PO Total:	\$2,325.60

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.